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*Applications of independent flow controlling on an input and exit of hydraulic engine in hydraulic drive which work with sign-variable loadings is proved.*

*The scheme of the electrohydraulic directional control valve with independent flow control which contains controlled check valves and two distributive spool-type elements is developed.*

*Researches results of the electrohydraulic directional control valve with independent flow control and values border of construction parameters which provide its steady work in a hydraulic drive is presented.*

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$f_1, f_2, Q, P_N -$

$p -$

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[1, 2].

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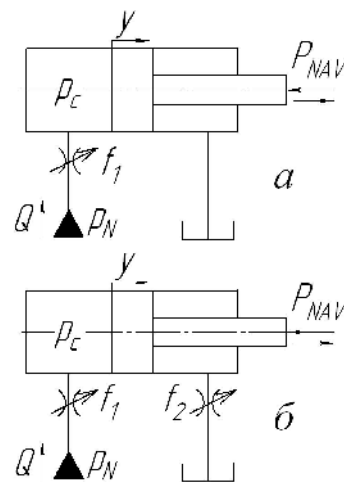
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[3, 4].

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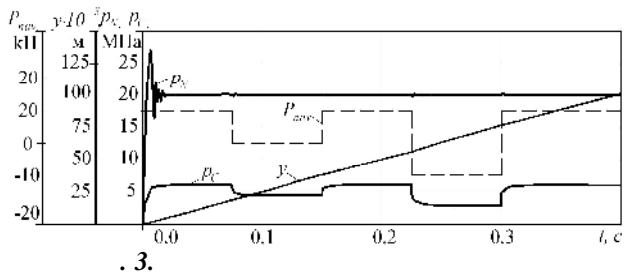
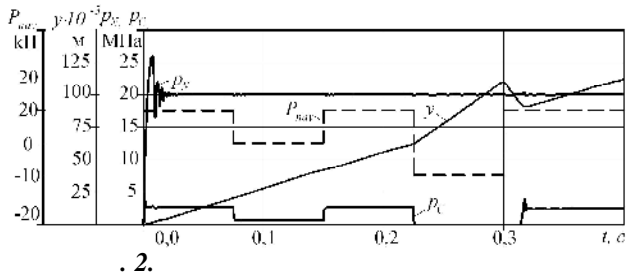
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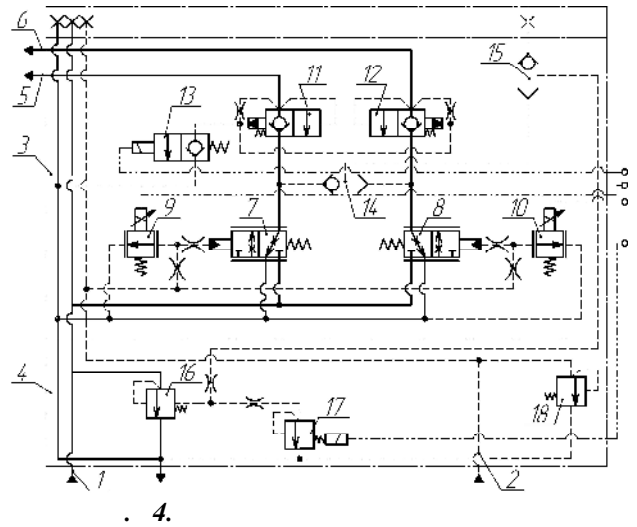
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[8].



N p,  
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(16-25 ).

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(1) -  
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16 (12) -  
(17) [8].

$$\mu \cdot f_2 \cdot \sqrt{\frac{2 \cdot |p_2 - p_1|}{\rho}} \cdot \text{sign}(P_2 - P_1) = F_3 \cdot \frac{dy}{dt} + \beta \cdot W_D \cdot \frac{dp_1}{dt} \quad (1);$$

( ) « »

$$\begin{aligned} & \mu \cdot f_1 \cdot \sqrt{\frac{2 \cdot |p_{N1} - p_2|}{\rho}} \cdot \text{sign}(p_{N1} - p_2) = \\ & = \mu \cdot f_2 \cdot \sqrt{\frac{2 \cdot |p_2 - p_1|}{\rho}} \cdot \text{sign}(p_2 - p_1) + \mu \times \\ & \times \left[ \frac{\pi}{2} \cdot ((x_0 - x) \cdot \sin \beta_1 + 2 \cdot d_{s1}) \cdot (x_0 - x) \cdot \sin \frac{\beta}{2} \right] \times \\ & \times \sqrt{\frac{2 \cdot |p_2 - p_1|}{\rho}} + \beta \cdot W_A \cdot \frac{dp_2}{dt} \quad (2); \end{aligned}$$

$$\begin{aligned} Q_N &= \mu \cdot \left[ \frac{\pi}{2} \cdot (z \cdot \sin \lambda + 2 \cdot d_{z1}) \cdot z \cdot \sin \frac{\lambda}{2} \right] \times \\ & \times \sqrt{\frac{2 \cdot p_N}{\rho}} + \beta \cdot W_C \cdot \frac{dp_N}{dt} + \mu \cdot \pi \cdot d_3 \cdot y \cdot \sin \alpha \times \\ & \times \sqrt{\frac{2 \cdot |p_N - p_{L1}|}{\rho}} \cdot \text{sign}(p_N - p_{L1}) \quad (3); \end{aligned}$$

$$\begin{aligned} & \mu \cdot \pi \cdot d_3 \cdot y \cdot \sin \alpha \cdot \sqrt{\frac{2 \cdot |p_N - p_{L1}|}{\rho}} \cdot \text{sign}(p_N - p_{L1}) = \\ & = F_z \cdot \frac{dz}{dt} + \mu \cdot \left[ \frac{\pi}{2} \cdot (j \cdot \sin \varphi + 2 \cdot d_{z2}) \cdot j \cdot \sin \frac{\varphi}{2} \right] \times \\ & \times \sqrt{\frac{2 \cdot p_{L1}}{\rho}} + \beta \cdot W_D \cdot \frac{dp_{L1}}{dt} + \\ & + \mu \cdot \left[ \frac{\pi}{2} \cdot (l \cdot \sin \gamma + 2 \cdot d_{L1}) \cdot y \cdot \sin \frac{\gamma}{2} \right] \sqrt{\frac{2 \cdot |p_{L1} - p_C|}{\rho}} \times \\ & \times \text{sign}(p_{L1} - p_C) \quad (4); \end{aligned}$$

$$\begin{aligned} & \mu \cdot \left[ \frac{\pi}{2} \cdot (l_1 \cdot \sin \gamma + 2 \cdot d_{L1}) \cdot l_1 \cdot \sin \frac{\gamma}{2} \right] \times \\ & \sqrt{\frac{2 \cdot |p_{C1} - p_{L3}|}{\rho}} \cdot \text{sign}(p_{C1} - p_{L3}) = \beta \cdot W_K \times \\ & \times \frac{dp_{L3}}{dt} + \mu \cdot \pi \cdot d_3 \cdot y \cdot \sin \alpha \cdot \sqrt{\frac{2 \cdot |p_{L3}|}{\rho}} \quad (5); \end{aligned}$$

$$\begin{aligned} & \mu \cdot f_1 \cdot \sqrt{\frac{2 \cdot |p_{N1} - p_4|}{\rho}} \cdot \text{sign}(p_{N1} - p_4) = \mu \cdot f_2 \times \\ & \times \sqrt{\frac{2 \cdot |p_4 - p_3|}{\rho}} \cdot \text{sign}(p_4 - p_3) + \mu \times \\ & \times \left[ \frac{\pi}{2} \cdot ((x_0 - x_1) \cdot \sin \beta_1 + 2 \cdot d_{s1}) \cdot (x_0 - x_1) \cdot \sin \frac{\beta}{2} \right] \times \\ & \times \sqrt{\frac{2 \cdot |p_4 - p_3|}{\rho}} + \beta \cdot W_L \cdot \frac{dp_4}{dt} \quad (6); \end{aligned}$$

$$\mu \cdot f_3 \cdot \sqrt{\frac{2 \cdot |p_4 - p_3|}{\rho}} \cdot \text{sign}(p_4 - p_3) = \mu \times$$

$$\begin{aligned} & \times \left[ \frac{\pi}{2} \cdot (s \cdot \sin \delta + 2 \cdot d_{L2}) \cdot s \cdot \sin \frac{\delta}{2} \right] \cdot \sqrt{\frac{2 \cdot |p_{L2} - p_C|}{\rho}} + \\ & + \beta \cdot W_E \cdot \frac{dp_{L2}}{dt} \quad (7); \end{aligned}$$

$$\begin{aligned} & \mu \cdot \left[ \frac{\pi}{2} \cdot (l \cdot \sin \gamma + 2 \cdot d_{L1}) \cdot l \cdot \sin \frac{\gamma}{2} \right] \cdot \sqrt{\frac{2 \cdot |p_{L1} - p_C|}{\rho}} \times \\ & \times \text{sign}(p_{L1} - p_C) = \beta \cdot W_F \cdot \frac{dp_C}{dt} + \mu \cdot f_C \times \\ & \times \sqrt{\frac{2 \cdot |p_C - p_S|}{\rho}} \cdot \text{sign}(p_C - p_S) + \mu \cdot f_3 \times \\ & \times \sqrt{\frac{2 \cdot |p_C - p_{L2}|}{\rho}} \cdot \text{sign}(p_C - p_{L2}) \quad (8); \end{aligned}$$

$$\begin{aligned} & \mu \cdot f_{C1} \cdot \sqrt{\frac{2 \cdot |p_{nav} - p_{C1}|}{\rho}} \cdot \text{sign}(p_{nav} - p_{C1}) = \mu \cdot f_3 \times \\ & \times \sqrt{\frac{2 \cdot |p_{L1} - p_{L4}|}{\rho}} \times \text{sign}(p_{L1} - p_{L4}) + \beta \cdot W_G \cdot \frac{dp_{C1}}{dt} + \\ & + \mu \cdot \left[ \frac{\pi}{2} \cdot (l_1 \cdot \sin \gamma + 2 \cdot d_{L1}) \cdot l_1 \cdot \sin \frac{\gamma}{2} \right] \times \\ & \times \sqrt{\frac{2 \cdot |p_{L1} - p_{L3}|}{\rho}} \cdot \text{sign}(p_{L1} - p_{L3}) \quad (9); \end{aligned}$$

$$\begin{aligned} & \mu \cdot f_3 \cdot \sqrt{\frac{2 \cdot |p_{L1} - p_{L4}|}{\rho}} \cdot \text{sign}(p_{L1} - p_{L4}) = \mu \times \\ & \times \left[ \frac{\pi}{2} \cdot (s \cdot \sin \delta + 2 \cdot d_{L2}) \cdot s \cdot \sin \frac{\delta}{2} \right] \cdot \sqrt{\frac{2 \cdot |p_{L4} - p_C|}{\rho}} + \\ & + \beta \cdot W_G \cdot \frac{dp_{L4}}{dt} \quad (10); \end{aligned}$$

$$\begin{aligned} & \mu \cdot f_2 \cdot \sqrt{\frac{2 \cdot |p_4 - p_3|}{\rho}} \cdot \text{sign}(p_4 - p_3) = \\ & = F_3 \cdot \frac{dy_1}{dt} + \beta \cdot W_M \cdot \frac{dp_3}{dt} \quad (11); \end{aligned}$$

$$\begin{aligned} m_3 \frac{dV_y}{dt} &= p_1 \cdot F - c \cdot (H + y) - b \cdot \frac{dy}{dt} - T \times \\ & \times \text{sign} \frac{dy}{dt} - R_{h3} \quad (12); \end{aligned}$$

$$\begin{aligned} m_3 \frac{dV_{y1}}{dt} &= p_3 \cdot F - c \cdot (H + y_1) - b \cdot \frac{dy}{dt} - T_1 \times \\ & \times \text{sign} \frac{dy_1}{dt} - R_{h3_1} \quad (13); \end{aligned}$$

$$\begin{aligned} m_L \frac{dV_L}{dt} &= p_{L1} \cdot F_{L1} - p_{L2} \cdot F_L + p_C \cdot (F_L - F_{L1}) - \\ & - p_L \cdot (H_L + l) - b_L \cdot \frac{dl}{dt} - T_L \quad (14); \end{aligned}$$

$$m_L \frac{dV_{l_1}}{dt} = p_{L3} \cdot F_{L1} - p_{L4} \cdot F_L + p_{C1} (F_L - F_{L1}) - b_L \frac{dl_1}{dt} - T_{L1} \cdot \text{sign} \frac{dl_1}{dt} \quad (15);$$

$$m_Z \frac{dV_Z}{dt} = p_H \cdot F_{Z1} - p_K \cdot F_Z - c_Z \cdot (H_Z + z) - b_Z \frac{dz}{dt} - T_Z \cdot \text{sign} \frac{dz}{dt} - R_{hZ} \quad (16);$$

$$p_K \cdot F_{Z2} = C_{Z1} \cdot (H_{Z1} + j + j_0) - b_{Z1} \quad (17).$$

$$; U - \quad 9,$$

$$10; R_{h3}, R_{h31}, R_{h1}, R_{h11}, R_{hZ} - \quad ,$$

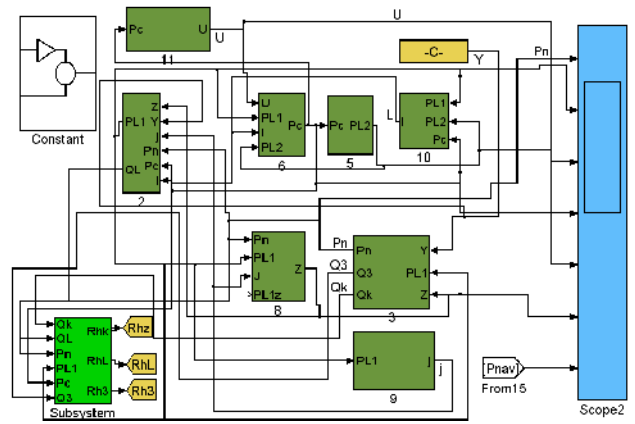
$$T_{L1}, T_Z - \quad 7, 8, 11, 12, 16; T, T_1, T_L,$$

$$b, b_Z, b_{Z1}, b_L - \quad ,$$

$$7, 8, 16, 17, 11, 12; - \quad ,$$

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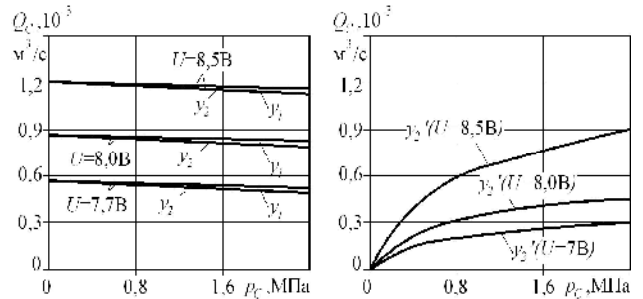
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$$j, j_0, s -$$

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$$9, 10,$$

$$f_{s2} -$$

$$10; , L, z, z1 -$$

$$16,$$

$$9, 10, 7, 8, 11, 12, 16,$$

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$$7, 8;$$

$$15,$$

$$: f_1, f_2, f_0 -$$

$$, f_3 -$$

$$, f_4, f_5 -$$

$$, f, f_1 -$$

$$, f_{s1},$$

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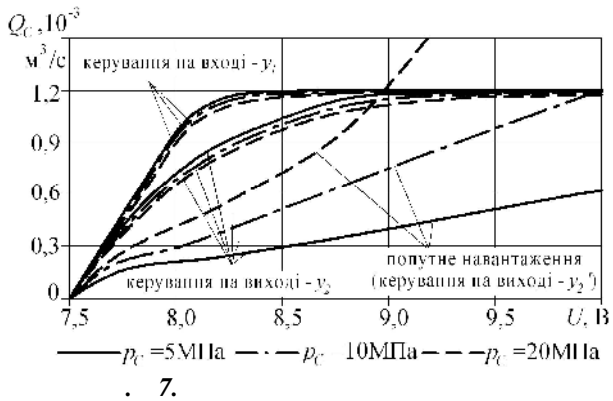
$$11, 12,$$

$$17; m_3, m_Z, m_L -$$

$$: 7, 8, 16, 11, 12$$

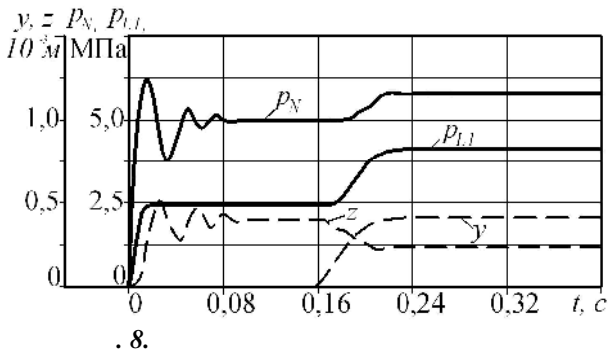
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$$(8)$$



8.

$$f_3 - (1,0-3,0) \cdot 10^{-6} \text{ }^2, \quad k_L - (1,2-1,4), \quad d_Z - (15-26) \cdot 10^{-6} \text{ }^2, \quad f_4 - (1,0-2,0) \cdot 10^{-6} \text{ }^2$$

$$L - (50..150) \cdot 10^2 / , \quad f_3 - (1,0-3,0) \cdot 10^{-6} \text{ }^2, \quad k_L - (1,2-1,4), \quad d_Z - (15-26) \cdot 10^{-6} \text{ }^2, \quad f_4 - (1,0-2,0) \cdot 10^{-6} \text{ }^2$$

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